

CONTACT INFORMATION:

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CAPABILITY STATEMENT

COMPANY OVERVIEW:

T&C Stamping, Inc. specializes in complex, close tolerance metal stampings and subassemblies on presses from 20-275 tons in medium to high volume quantities. Our 96,000 square foot facility houses our design, manufacture and shipping capabilities in one convenient location. Tool and Die expertise provides the capability to design and build for an economical manufacturing process resulting in the highest quality part at the most competitive price.

T&C Stamping, Inc. was founded in 1985 by Mike Coleman and John Turner. Upon Mr. Coleman's death in 1997, the Coleman heirs completed the buyout of Mr. Turner's interest and continue to run the privately held family owned business today.

COMPANY PRINCIPALS:

Mark Coleman, Owner / President – 30 years manufacturing experience. Business responsibilities include general leadership and overall corporate strategic planning

Leah Stephens, Owner / Vice President – 25 years experience including 10 years with U.S. Army Test, Measurement and Diagnostic Equipment. Business responsibilities include human resources.

William Speed / Operations Manager – 20 years manufacturing experience. Business responsibilities include all aspects of plant production and facilities management.

KEY PERSONNEL:

David Hanserd – Director of Sales and Marketing
Paul Delucenay – Quality Manager
Mark Murphy – Materials Manager

MATERIALS PROCESSED:

- Stainless Steel
- Steel-cold rolled, hot rolled, galvanized, silicon, and spring steel
- Brass, Copper and Beryllium Copper
- Aluminum
- Mylar, Phenolic and Polyester
- Bimetal
- Insulating Paper
- Phosphorous Bronze
- Silver Contact Insertion, rivets
- Fine Silver

MARKETS SERVED:

- Automotive
- Small Appliance
- Appliance Controls
- Housing
- Electrical Motors and Controls
- Transportation
- Outdoor Power Equipment
- Defense

CAGE Code: 5VT44
DUNS: 14-457-8804
EIN: 63-0900338
Corporate Structure: Woman Owned / Small Subchapter S Corporation

NAICS:
332116 – Metal Stamping
332999 – All Other Misc Fabricated Metal Product Manufacturing
333514 – Special Die and Tool, Die Set, Jig and Fixture Manufacturing
335314 – Relay and Industrial Control Manufacturing

QUALITY CERTIFICATIONS:

ISO 9001:2008 - ANSI/ISO/ASQ Q9001:2008
ISO/TS 16949:2009

SERVICES AND CAPABILITIES:

- Stampings from .002-.250
- 20 ton – 275 ton Capacity Presses
- Finishing
 - Deburring
 - Platings include: zinc, nickel, copper, tin, phosphate/oil and black oxide, zinc phosphate
 - Coatings include: e-coat, powder coat
 - Passivations
- Heat Treating
 - Batch and Continuous Belt Feed Processes to include Austempering, Case Hardening, Carbonitriding, Neutral Hardening, and Vacuum Annealing
- Parts Cleaning
 - Drum, Ultrasonic, Rotary Basket/Immersion
 - Rust Inhibiting
- Welding
- Assemblies
 - In-Die Staking
 - In-Die Assembly
 - In-Die Tapping and Secondary Tapping
 - Secondary Assembly
- Tooling – Full in house tooling capabilities